

Opal VSS

Plant Processing Instructions

These products are to be run between the temperatures of 36-40°C only, Outside this temp range a good physical form billet cannot be produced. Speciality bases will only run when vacuum on duplex plodder is switched on.

Points for plant set up/production:

- Add soap to mixer and add fragrance, colour etc and mix.
- Send product through a roll mill if available or a refiner plodder.
- Plodder nose cone to be set at 40°C.
- Cooling water to be on the plodder jackets from the start.
- Vacuum on Duplex plodder **MUST** be turned on.
- Stamper to be set at -6°C top and -15°C bottom.
- Cooling Water within the barrels to be set to 20°C.
- Fit refiner meshes to the top plodder if required to increase the Temperature, if lower than the required 36-40°C

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